Kraton Performance Products Represented by Univar

UNIDYME[™] Dimer and Trimer Acid Products

UNIDYME[™] Dimer and Trimer Acids are high molecular weight, highly functionalized dibasic and polybasic acids. They are produced in Dover, Ohio from pine based raw materials, and have 100% bio-based content.

Property	Test Method*	Specification	Typical Value	Applications
UNIDYME TM 14 DIMER ACID				
Acid Number, mg KOH/g	AQCM 001	193 - 198	194	Ink Polyamides
Color, Gardner	AQCM 002C	5 Maximum	4	Hot Melt Polyamides for Adhesives
Monomer Acids by GC, %	AQCM 126	0.3 Maximum	0.2	Polvester Resins
Dimer Acids by GC, %	AQCM 126	92.7 – 97.0	95	Curing Agents
Polymer Acids by GC, %	AQCM 126	3.0 - 7.0	5	Oilfield Chemicals
Moisture, %	AQCM 008	0.25 Maximum	0.1	
UNIDYME TM 18 DIMER ACID				
Acid Number, mg KOH/g	AQCM 001	190 - 196	192	 Ink Polyamides
Color, Gardner	AQCM 002C	7 Maximum	6	Hot Melt Polyamides for
Monomer Acids by GC, %	AQCM 126	2.0 Maximum	1.5	Adhesives
Dimer Acids by GC, %	AQCM 126	79 - 85	82	Alkyd Resins Curing Agents
Polymer Acids by GC, %	AQCM 126	15 - 19	17	Synthetic Lubricants
Moisture, %	AQCM 008	0.25 Maximum	0.1	Corrosion Inhibitors
Fe, ppm	AQCM 198	1 Maximum	0.1	
P, ppm	AQCM 198	25 Maximum	3	
UNIDYME TM 22 DIMER ACID				
Acid Number, mg KOH/g	AQCM 001	190 - 196	192	 Ink Polyamides
Color, Gardner	AQCM 002C	8 Maximum	7	Hot Melt Polyamides for
Monomer Acids by GC, %	AQCM 126	1.0 - 3.0	2	Adhesives
Dimer Acids by GC, %	AQCM 126	78 - 84	81	Alkyd Resins
Polymer Acids by GC, %	AQCM 126	15 - 19	17	Synthetic Lubricants
Moisture, %	AQCM 008	0.25 Maximum	0.1	Corrosion Inhibitors
Fe, ppm	AQCM 198	2 Maximum	<]	

*Kraton test methods available upon request.





UNIDYME[™] Dimer and Trimer Acids

Property	Test Method*	Specification	Typical Value	Applications
UNIDYME TM 35 DIMER ACID				
Acid Number, mg KOH/g	AQCM 001	181 Minimum	192	 Corrosion Inhibitors Synthetic Lubricants Rheology Modifiers
Color, Gardner	AQCM 002C	14 Maximum	9	
Monomer Acids by GC, %	AQCM 126	4.0 Maximum	1.6	
Dimer Acids by GC, %	AQCM 126	71 - 85	81	
Polymer Acids by GC, %	AQCM 126	15 - 25	17	
Moisture, %	AQCM 008	0.25 Maximum	0.1	
UNIDYME TM 60 TRIMER ACID)			
Acid Number, mg KOH/g	AQCM 001	175 Minimum	180	 Corrosion Inhibitors Synthetic Lubricants Rheology Modifiers
Monomer Acids by GC, %	AQCM 126	1.0 Maximum	0.7	
Trimer Acids by GC, %	AQCM 126	51 Minimum	59	
Moisture, %	AQCM 008	0.2 Maximum	0.1	
Typical Values: Dimer Acids by G	C 41%, Gardner Color 12			

*Kraton test methods available upon request.

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